## KIIT POLYTECHNIC, BHUBANESWAR

## LESSON PLAN Session (2022-2023)

| Discipline : Metallurgy | Semester: 5 <sup>th</sup> Sem | Name of the Teaching Faculty: Deepak Kumar Patra<br>Asst. Professor  |
|-------------------------|-------------------------------|--|
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| Subject: Ferrous        | No. Of                        | Start Date: 14/09/2022   |
| Metallurgy - II ( Th-4) | Days/Week - 4                 | End Date: 21/01/2023   |
| Week                    | Class Day                     | Theory Topics  |
| 1st                     | 1st                           | Introduction to steel making.  |
|                         | 2nd                           | Brief history of principles of steel making & processes of steel making.   |
|                         | 3rd                           | Brief history of principles of steel making & processes of steel making.   |
|                         | 4th                           | Bistre steel making.   |
| 2nd                     | 1st                           | Shear steel making.  |
|                         | 2nd                           | Crucible steel making.   |
|                         | 3rd                           | Bessemer steel making.   |
|                         | 4th                           | Open hearth steel making.  |
| 3rd                     | 1st                           | Open hearth steel making.  |
|                         | 2nd                           | Discussion on possible questionnaire   |
|                         | 3rd                           | Different reactions involved in steel making.  |
|                         | 4th                           | Differentiation between acid process & basic process of steel making.  |
| 4th                     | 1st                           | Explanation of the principles and conditions required<br>in removal of "P", "S", Si",<br>"Mn" and "C" in steel making. |
|                         | 2nd                           | Discussion on possible questionnaire   |
|                         | 3rd                           | List of the different raw materials required for steel making.   |
|                         | 4th                           | Discussion on the important raw materials available in India.  |
| 5th                     | 1st                           | Quiz Test -1   |
|                         | 2nd                           | Different raw materials of LD process.   |
|                         | 3rd                           | Explanation the construction and operation of LD converter.  |
|                         | 4th                           | Describe the refining reaction in LD converter with reference to decarburization and dephosphorisation.                |

| 6th  | 1st | Mention the quality of steel and composition of slag in LD process.            |
|------|-----|--|
|      | 2nd | Advantages and limitations of LD process.                                      |
|      | 3rd | Bottom, top and combined blowing.  |
|      | 4th | Multi nozzle converter.  |
| 7th  | 1st | Explain OLP process  |
|      | 2nd | Discussion on possible questionnaire   |
|      | 3rd | Explanation of the principle, types of slags prepared by electric arc furnace. |
|      | 4th | Explain the steps of electric arc furnace heating to produce steel.            |
| 8th  | 1st | Advantages of electric arc furnace process.                                    |
|      | 2nd | Advantages and limitations of induction furnace process                        |
|      | 3rd | Discussion on possible questionnaire   |
|      | 4th | The principle of operation, merits arid demerits of the                        |
|      |     | recent steel making process like Ajax Process.                                 |
| 9th  | 1st | The principle of operation, merits arid demerits of the                        |
|      |     | recent steel making process like OBM Process.                                  |
|      | 2nd | The principle of operation, merits arid demerits of                            |
|      |     | the recent steel making process like Spray steel making Process.               |
|      | 3rd | Discussion on possible questionnaire   |
|      | 4th | Explain different De-Oxidisers and their use.                                  |
| 10th | 1st | Explanation of rimming steel.  |
|      | 2nd | Explanation of semi-killed steel.  |
|      | 3rd | Explanation of killed steel.   |
|      | 4th | Differentiate between killed steel semi killed steel and rimming steel.        |
| 11th | 1st | Quiz Test -2   |
|      | 2nd | Direct pouring.  |
|      | 3rd | Tundish teeming.   |
|      | 4th | Bottom teeming   |
| 12th | 1st | Describe different ingot defects, their causes and remedies.                   |
|      | 2nd | Describe different ingot defects, their causes and remedies.                   |
|      | 3rd | Discussion on possible questionnaire   |
|      | 4th | Explain the principle and operation of continuous casting.                     |

| 13th             | 1st | Describe different types of casters.   |
|------------------|-----|--|
|                  | 2nd | Describe different types of casters.   |
|                  | 3rd | Describe about the moulds and mould maintenance in continuous casting.                                     |
|                  | 4th | Discuss advantages of continuous casting.  |
| $14^{\text{th}}$ | 1st | Continuous casting of Billets, Blooms and Slabs.   |
|                  | 2nd | Discussion on possible questionnaire   |
|                  | 3rd | Explain the principle operation and advantages of<br>secondary steel makingprocess such as VAD<br>Process. |
|                  | 4th | Explain the principle operation and advantages of<br>secondary steel makingprocess such as VOD<br>Process. |
| 15th             | 1st | Explain the principle operation and advantages of<br>secondary steel makingprocess such as AOD<br>Process. |
|                  | 2nd | Describe the stream degassing process.   |
|                  | 3rd | Discussion on possible questionnaire   |
|                  | 4th | Discussion on possible questionnaire   |

Recommended Books: Steel Making by R.H.Tupkary

Reference Books:

1 Manufacture of iron & Steel VoL II by Basforth

(Deepak Kumar Patra) Asst.Prof. Meta.